

Physical Metallurgy Principles

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Introduction to the Physical Metallurgy of Welding - K. E. Easterling 1983

A textbook for a graduate or undergraduate course in materials science, metallurgy, or engineering. Explores the relationship between microstructure and the properties of welds. Focuses on steel, but the principles can be applied to other alloys. Updated from the 1983 first edition, with an increased emphasis on the numerical analysis approach to weldability. Annotation copyright by Book News, Inc., Portland, OR

Principles of Metallurgical Thermodynamics - Subir Kumar Bose 2014-08-25

The Series in Metallurgy and Materials Science was initiated during the Diamond Jubilee of the Indian Institute of Metals (IIM). In the last decade the progress in the study and development of metallurgy and materials science, their applications, as well as the techniques for processing and characterizing them has been rapid and extensive. With the help of an expert editorial panel of international and national scientists, the series aims to make this information available to a wide spectrum of readers. This book is the third textbook in the series. Principles of Metallurgical Thermodynamics deals with the thermodynamics of reactive systems, with emphasis on the reactivity of metals and materials being used by metallurgical and materials scientists all over the world. Though the focus is on equilibrium thermodynamics, it also touches upon some methods to incorporate non-equilibrium effects relevant to material scientists. This knowledge will enable students to solve the challenging problems faced during operation in different

materials-processing routes. It will also help in the search for new substances that might revolutionize high as well as low temperature applications because of their super-fluid and super-conducting properties, outer space environmental adaptability, and more attractive electrical, magnetic, and dielectric properties.

Physical Metallurgy - Gregory N. Haidemenopoulos 2018

Physical metallurgy is one of the main fields of metallurgical science dealing with the development of the microstructure of metals in order to achieve desirable properties required in technological applications. Physical Metallurgy: Principles and Design focuses on the processing-structure-properties triangle as it applies to metals and alloys. It introduces the fundamental principles of physical metallurgy and the design methodologies for alloys and processing. The first part of the book discusses the structure and change of structure through phase transformations. The latter part of the books deals with plastic deformation, strengthening mechanisms, and mechanical properties as they relate to structure. The book also includes a chapter on physical metallurgy of steels and concludes by discussing the computational tools, involving computational thermodynamics and kinetics, to perform alloy and process design.

Physical Metallurgy Principles - Robert E. Reed-Hill 1968

The Metallurgy of Nuclear Fuel - V. S. Yemel'Yanov 2013-10-22

The Metallurgy of Nuclear Fuel: Properties and Principles of the Technology of Uranium,

Thorium and Plutonium is a systematic analysis of the metallurgy of nuclear fuel, with emphasis on the physical, mechanical, and chemical properties as well as the technology of uranium, thorium, and plutonium, together with their alloys and compounds. The minerals and raw material sources of nuclear fuel are discussed, along with the principles of the technology of the raw material processing and the production of the principal compounds, and of the pure metals and alloys. Comprised of three parts, this volume begins with an introduction to the history of the discovery of uranium and its position in the periodic system; its use as a nuclear fuel; radioactivity and isotopic composition; alloys and compounds; and physical, mechanical, and chemical properties. The effect of mechanical and thermal treatment, thermal cycling and irradiation on the physicochemical properties of uranium is also examined. The next two sections are devoted to thorium and plutonium and includes chapters dealing with their uses, alloys and compounds, and methods of recovery and purification. This book is written for university students, but should also prove useful to young production engineers and scientific workers who are concerned with problems in the metallurgy of nuclear fuel.

Studyguide for Physical Metallurgy

Principles by Abbaschian, Reza - Cram101
Textbook Reviews 2013-05

Never HIGHLIGHT a Book Again Includes all testable terms, concepts, persons, places, and events. Cram101 Just the FACTS101 studyguides gives all of the outlines, highlights, and quizzes for your textbook with optional online comprehensive practice tests. Only Cram101 is Textbook Specific. Accompanies: 9780872893795. This item is printed on demand.

Chemical Metallurgy - Chiranjib Kumar Gupta
2006-03-06

Chemical metallurgy is a well founded and fascinating branch of the wide field of metallurgy. This book provides detailed information on both the first steps of separation of desirable minerals and the subsequent mineral processing operations. The complex chemical processes of extracting various elements through hydrometallurgical, pyrometallurgical or electrometallurgical

operations are explained. In the choice of material for this work, the author made good use of the synergy of scientific principles and industrial practices, offering the much needed and hitherto unavailable combination of detailed treatises on both compiled in one book.

The Superalloys - Roger C. Reed 2008-07-31

Superalloys are unique high-temperature materials used in gas turbine engines, which display excellent resistance to mechanical and chemical degradation. This book presents the underlying metallurgical principles which have guided their development and practical aspects of component design and fabrication from an engineering standpoint. The topics of alloy design, process development, component engineering, lifetime estimation and materials behaviour are described, with emphasis on critical components such as turbine blading and discs. The first introductory text on this class of materials, it will provide a strong grounding for those studying physical metallurgy at the advanced level, as well as practising engineers. Included at the end of each chapter are exercises designed to test the reader's understanding of the underlying principles presented. Solutions for instructors and additional resources are available at www.cambridge.org/9780521859042.

Physical Metallurgy Principles - SI Version -
Reza Abbaschian 2009-05-01

This comprehensive, student friendly text is intended for use in an introductory course in physical metallurgy and is designed for all engineering students at the junior or senior level. The approach is largely theoretical but all aspects of physical metallurgy and behavior of metals and alloys are covered. The treatment used in this textbook is in harmony with a more fundamental approach to engineering education. An extensive revision has been done to insure that the content remains the standard for metallurgy engineering courses worldwide. Important Notice: Media content referenced within the product description or the product text may not be available in the ebook version.

Physical Chemistry of Metallurgical Processes -
M. Shamsuddin 2016-02-29

This book covers various metallurgical topics, viz. roasting of sulfide minerals, matte smelting, slag, reduction of oxides and reduction smelting,

interfacial phenomena, steelmaking, secondary steelmaking, role of halides in extraction of metals, refining, hydrometallurgy and electrometallurgy. Each chapter is illustrated with appropriate examples of applications of the technique in extraction of some common, reactive, rare or refractory metal together with worked out problems explaining the principle of the operation.

Principles of Extractive Metallurgy - Ahindra Ghosh 1991

The Book Attempts To Present A Comprehensive View Of Extractive Metallurgy, Especially Principles Of Extractive Metallurgy In A Concise Form. This Is The First Book In This Area Which Attempts To Do It. It Has Been Written In Textbook Style. It Presents The Various Concepts Step By Step, Shows Their Importance, Deals With Elementary Quantitative Formulations, And Illustrates Through Quantitative And Qualitative Informations. The Approach Is Such That Even Undergraduate Students Would Be Able To Follow The Topics Without Much Difficulty And Without Much Of A Background In Specialized Subjects. This Is Considered To Be A Very Useful Approach In This Area Of Technology. Moreover The Inter-Disciplinary Nature Of The Subject Has Been Dually Brought Out. While Teaching Concerned Course(S) In The Undergraduate And Postgraduate Level The Authors Felt The Need Of Such A Book. The Authors Found The Books Available On The Subject Did Not Fulfill The Requirements. No Other Book Was Concerned With All Relevant Concepts. Most Of Them Laid Emphasis Either On Thermodynamic Aspects Or On Discussing Unit Processes. Transport Phenomena Are Dealt With In Entirely Different Books. Reactor Concepts Were Again Lying In Chemical Engineering Texts. The Authors Tried To Harmonize And Synthesize The Concepts In Elementary Terms For Metallurgists. The Present Book Contains A Brief Descriptive Summary Of Some Important Metallurgical Unit Processes. Subsequently It Discusses Not Only Physical Chemistry Of Metallurgical Reactions And Processes But Also Rate Phenomena Including Heat And Mass Transfer, Fluid Flow, Mass And Energy Balance, And Elements Of Reactor Engineering. A Variety Of Scientific And Engineering Aspects Of Unit Processes Have

Been Discussed With Stress On The Basic Principles All Throughout. There Is An Attempt To Introduce, As Much As Possible, Quantitative Treatments And Engineering Estimates. The Latter May Often Be Approximate From The Point Of View Of Theory But Yields Results That Are Very Valuable To Both Practicing Metallurgists As Well As Others.

PHYSICAL METALLURGY: PRINCIPLES AND PRACTICE, Third Edition - RAGHAVAN, V. 2015-11-10

This well-established book, now in its Third Edition, presents the principles and applications of engineering metals and alloys in a highly readable form. This new edition retains all the basic topics covered in earlier editions such as phase diagrams, phase transformations, heat treatment of steels and nonferrous alloys, shape memory alloys, solidification, fatigue, fracture and corrosion, as well as applications of engineering alloys. A new chapter on 'Nanomaterials' has been added (Chapter 8). The field of nano-materials is interdisciplinary in nature, covering many disciplines including physical metallurgy. Intended as a text for undergraduate courses in Metallurgical and Materials Engineering, the book is also suitable for students preparing for associate membership examination of the Indian Institute of Metals (AMIIM) and other professional examinations like AMIE.

Introduction to Physical Metallurgy - Sidney Avner 1990-06-01

Physical Metallurgy - Gregory N. Haidemenopoulos 2018-02-07

Physical metallurgy is one of the main fields of metallurgical science dealing with the development of the microstructure of metals in order to achieve desirable properties required in technological applications. *Physical Metallurgy: Principles and Design* focuses on the processing-structure-properties triangle as it applies to metals and alloys. It introduces the fundamental principles of physical metallurgy and the design methodologies for alloys and processing. The first part of the book discusses the structure and change of structure through phase transformations. The latter part of the books deals with plastic deformation, strengthening mechanisms, and mechanical

properties as they relate to structure. The book also includes a chapter on physical metallurgy of steels and concludes by discussing the computational tools, involving computational thermodynamics and kinetics, to perform alloy and process design.

Fundamentals of Physical Metallurgy - John D. Verhoeven 1975

Designed for students who have already taken an introductory course in metallurgy or materials science, this advanced text describes how structures control the mechanical properties of metals.

Modern Physical Metallurgy - R. E. Smallman 2016-06-24

Modern Physical Metallurgy, Fourth Edition discusses the fundamentals and applications of physical metallurgy. The book is comprised of 15 chapters that cover the experimental background of a metallurgical phenomenon. The text first talks about the structure of atoms and crystals, and then proceeds to dealing with the physical examination of metals and alloys. The third chapter tackles the phase diagrams and solidifications, while the fourth chapter covers the thermodynamics of crystals. Next, the book discusses the structure of alloys. The next four chapters deal with the deformations and defects of crystals, metals, and alloys. Chapter 10 discusses work hardening and annealing, while Chapters 11 and 12 cover phase transformations. The succeeding two chapters talk about creep, fatigue, and fracture, while the last chapter covers oxidation and corrosion. The text will be of great use to undergraduate students of materials engineering and other degrees that deal with metallurgical properties.

Metallography, Principles and Practice - George F. Vander Voort 1984

This work offers a comprehensive source of information on metallographic techniques and their application to the study of metals, ceramics, and polymers. It contains an extensive collection of micro- and macrographs.

Physical Metallurgy - William F. Hosford 2010-04-05

For students ready to advance in their study of metals, Physical Metallurgy, Second Edition uses engaging historical and contemporary examples that relate to the applications of concepts in each chapter. This book combines theoretical

concepts, real alloy systems, processing procedures, and examples of real-world applications. The author uses his ex *Physical Metallurgy and Advanced Materials* - R. E. Smallman 2011-02-24

Physical Metallurgy and Advanced Materials is the latest edition of the classic book previously published as Modern Physical Metallurgy and Materials Engineering. Fully revised and expanded, this new edition is developed from its predecessor by including detailed coverage of the latest topics in metallurgy and material science. It emphasizes the science, production and applications of engineering materials and is suitable for all post-introductory materials science courses. This book provides coverage of new materials characterization techniques, including scanning tunneling microscopy (STM), atomic force microscopy (AFM), and nanoindentation. It also boasts an updated coverage of sports materials, biomaterials and nanomaterials. Other topics range from atoms and atomic arrangements to phase equilibria and structure; crystal defects; characterization and analysis of materials; and physical and mechanical properties of materials. The chapters also examine the properties of materials such as advanced alloys, ceramics, glass, polymers, plastics, and composites. The text is easy to navigate with contents split into logical groupings: fundamentals, metals and alloys, nonmetals, processing and applications. It includes detailed worked examples with real-world applications, along with a rich pedagogy comprised of extensive homework exercises, lecture slides and full online solutions manual (coming). Each chapter ends with a set of questions to enable readers to apply the scientific concepts presented, as well as to emphasize important material properties. Physical Metallurgy and Advanced Materials is intended for senior undergraduates and graduate students taking courses in metallurgy, materials science, physical metallurgy, mechanical engineering, biomedical engineering, physics, manufacturing engineering and related courses. Renowned coverage of metals and alloys, plus other materials classes including ceramics and polymers. Updated coverage of sports materials, biomaterials and nanomaterials. Covers new materials

characterization techniques, including scanning tunneling microscopy (STM), atomic force microscopy (AFM), and nanoindentation. Easy to navigate with contents split into logical groupings: fundamentals, metals and alloys, nonmetals, processing and applications. Detailed worked examples with real-world applications. Rich pedagogy includes extensive homework exercises.

Membrane-Based Separations in Metallurgy - Lan Ying Jiang 2017-02-26

Membrane-Based Separation in Metallurgy: Principles and Applications begins with basic coverage of the basic principles of the topic and then explains how membrane technology helps in the development of new environmentally friendly and sustainable metallurgical processes. The book features the principles of metallurgical process and how widely the membrane-based technology has been applied in metallurgical industry, including the basic principles of membrane-based separation in terms of material science, membrane structure engineering, transport mechanisms, and module design, detailed metallurgical process flowcharts with emphasis on membrane separations, current process designs, and describes problems and provides possible solutions. In addition, the book includes specific membrane applications, molecular design of materials, fine tuning of membrane's multi-scale structure, module selection and process design, along with a final analysis of the environmental and economic benefits achieved by using these new processes. Outlines membrane separation processes and their use in the field of metallurgy Includes case studies and examples of various processes Describes individual unit operations and sectors of extractive metallurgy in a clear and thorough presentation for students and engineers Provides a quick reference to wastewater treatment using membrane technology in the metallurgical industry Outlines the design of flowsheets, a topic that is not covered in academic studies, but is necessary for the design of working process Provides examples and analysis of the economic implications and environmental and social impacts

Physical Metallurgy Principles - Robert E. Reed-Hill 2010

Ordered Intermetallics - C.T. Liu 2012-12-06

Ordered intermetallics constitute a unique class of metallic materials which may be developed as new-generation materials for structural use at high temperatures in hostile environments. At present, there is a worldwide interest in intermetallics, and extensive efforts have been devoted to intermetallic research and development in the U.S., Japan, European countries, and other nations. As a result, significant advances have been made in all areas of intermetallic research. This NATO Advanced Workshop on ordered intermetallics (1) reviews the recent progress, and (2) assesses the future direction of intermetallic research in the areas of electronic structure and phase stability, deformation and fracture, and high-temperature properties. The book is divided into six parts: (1) Electronic Structure and Phase Stability; (2) Deformation and Dislocation Structures; (3) Ductility and Fracture; (4) Kinetic Processes and Creep Behavior; (5) Research Programs and Highlights; and (6) Assessment of Current Research and Recommendation for Future Work. The first four parts review the recent advances in the three focus areas. The fifth part provides highlights of the intermetallic research under major programs and in different institutes and countries. The last part provides a forum for the discussion of research areas for future studies.

Metals and Materials - R. E. Smallman 2013-10-22

Metals and Materials: Science, Processes, Applications aims to present the science of materials in a readable and concise form that leads naturally to an explanation of the ways in which materials are processed and applied. The science of metals, or physical metallurgy, has developed naturally into the wider and more diverse discipline of materials science. The study of metals and alloys still forms a large and important part of this relatively new discipline, but it's common to find that fundamental principles and concepts of physical metallurgy can be adapted to explain the behavior of a variety of non-metallic materials. As an aid to fully study this discipline, each chapter has been supplemented with a list of specialized references. These references include images and diagrams that illustrate the subtleties of materials, such as micrographs of grain

structures and fine-scale defects, phase diagrams for metals and ceramics, electron diffraction patterns revealing atomic arrangements, specific property diagrams correlating the behavior of different materials, and slip vector diagrams for deforming crystals. Throughout this book, sufficient background and theory is provided to assist students in answering questions about a large part of a typical degree course in materials science and engineering. Some sections provide a background or point of entry for postgraduate studies and courses.

Powder Metallurgy - Fritz V. Lenel 1980

Principles of Extractive Metallurgy - Terkel Rosenqvist 2004

Rather than simply describing the processes and reactions involved in metal extraction, this book concentrates on fundamental principles to give readers an understanding of the possibilities for future developments in this field. It includes a review of the basics of thermodynamics, kinetics and engineering principles that have special importance for extractive metallurgy, to ensure that readers have the background necessary for maximum achievement. The various metallurgical unit processes (such as roasting, reduction, smelting and electrolysis) are illustrated by existing techniques for the extraction of the most common metals. Each chapter includes a bibliography of recommended reading, to aid in further study. The appendices include tables and graphs of thermodynamic qualities for most substances of metallurgical importance; these are ideal for calculating heat (enthalpy) balances and chemical equilibrium constants. SI Units are used consistently throughout the text.

An Introduction to Chemical Metallurgy - R. H. Parker 2016-04-19

An Introduction to Chemical Metallurgy, Second Edition introduces the reader to chemical metallurgy, including its fundamental principles and some of their applications. References in the text to a date and the author of some law or principle of physical chemistry are given for the sake of historical significance. This book is comprised of eight chapters and opens with an overview of thermodynamics, with particular emphasis on the first law of thermodynamics;

the expansion of a gas; thermodynamically reversible changes; applications of thermochemistry in metallurgy; and experimental techniques in calorimetry. The following chapters focus on entropy, free energy, and chemical equilibrium; solutions and reaction kinetics; extraction and refining of metals, including refining by preferential oxidation; and corrosion and electrodeposition.

Electrochemistry and interfacial phenomena are also explored, along with surface energy and surface tension, electrolytes and electrolysis, and reduction and oxidation potentials. This monograph is written primarily for chemists and metallurgists as well as students embarking on courses in chemical metallurgy.

Physical Metallurgy Principles - Robert E. Reed-Hill 1968

Introduction to the Physical Metallurgy of Welding - Kenneth Easterling 2013-09-17

Introduction to the Physical Metallurgy of Welding deals primarily with the welding of steels, which reflects the larger volume of literature on this material; however, many of the principles discussed can also be applied to other alloys. The book is divided into four chapters, in which the middle two deal with the microstructure and properties of the welded joint, such as the weld metal and the heat-affected zone. The first chapter is designed to provide a wider introduction to the many process variables of fusion welding, particularly those that may influence microstructure and properties, while the final chapter is concerned with cracking and fracture in welds. A comprehensive case study of the Alexander Kielland North Sea accommodation platform disaster is also discussed at the end. The text is written for undergraduate or postgraduate courses in departments of metallurgy, materials science, or engineering materials. The book will also serve as a useful revision text for engineers concerned with welding problems in industry.

Outlines and Highlights for Physical Metallurgy Principles by Reed-Hill and Abbaschian - Cram101 Textbook Reviews 2011-05-01

Never HIGHLIGHT a Book Again! Virtually all of the testable terms, concepts, persons, places, and events from the textbook are included.

Cram101 Just the FACTS101 studyguides give all of the outlines, highlights, notes, and quizzes for your textbook with optional online comprehensive practice tests. Only Cram101 is Textbook Specific. Accompanys: 9780534921736

Mechanical Metallurgy - George Ellwood Dieter
1988-01-01

Heat Treatment : Principles and Techniques - T. V. Rajan 2011-01-01

Physical Metallurgy Principles - Reza Abbaschian 2008-12-11

This comprehensive, student friendly text is intended for use in an introductory course in physical metallurgy and is designed for all engineering students at the junior or senior level. The approach is largely theoretical but all aspects of physical metallurgy and behavior of metals and alloys are covered. The treatment used in this textbook is in harmony with a more fundamental approach to engineering education. An extensive revision has been done to insure that the content remains the standard for metallurgy engineering courses worldwide.

Important Notice: Media content referenced within the product description or the product text may not be available in the ebook version.

Titanium: Physical Metallurgy, Processing, and Applications - F.H. Froes 2015-02-01

This new book covers all aspects of the history, physical metallurgy, corrosion behavior, cost factors and current and potential uses of titanium. The history of titanium is traced from its early beginnings through the work of Kroll, to the present day broadening market place.

Extensive detail on extraction processes is discussed, as well as the various beta to alpha transformations and details of the powder metallurgy techniques.

Principles of Welding - Robert W. Messler, Jr. 2008-09-26

An advanced yet accessible treatment of the welding process and its underlying science. Despite the critically important role welding plays in nearly every type of human endeavor, most books on this process either focus on basic technical issues and leave the science out, or vice versa. In Principles of Welding, industry expert and prolific technical speaker Robert W.

Messler, Jr. takes an integrated approach--presenting a comprehensive, self-contained treatment of the welding process along with the underlying physics, chemistry, and metallurgy of weld formation. Promising to become the standard text and reference in the field, this book provides an unprecedented broad coverage of the underlying physics and the mechanics of solidification--including peritectic and eutectic reactions--and emphasizes material continuity and bonding as a way to create a joint between materials of the same general class. The author supplements the book with hundreds of tables and illustrations, and correlates the science to welding practices in the real world. Principles of Welding departs from existing books with its clear, unambiguous presentation, which is easily grasped even by undergraduate students, yet given at the advanced level required by experienced engineers.

Principles of Physical Metallurgy - Abhijit Mallick 2015-09-30

Focuses on the fundamentals of physical metallurgy, including crystal structure and imperfections, phase equilibria, phase transformations and heat treatment. Failure and corrosion properties of materials are discussed in detail. The book also highlights optical properties, diffusion, chemical bonding, non-conventional energy resources, ceramics and composites.

Principles of Engineering Metallurgy - L Krishna Reddy 2007

This Book Presents The Basic Principles Of Metallurgy Which Serves As A Text Book For Students Of Mechanical, Production And Metallurgical Engineering In Polytechnics, Engineering Colleges And Also For Amie (India) Students. Practising Engineers Can Also Use This Book To Sharpen Their Knowledge.This Text Book Covers In A Lucid And Concise Manner, The Basic Principles Of Extraction Process, Phase Diagrams, Heat Treatment Deformation Of Metals And Many Other Aspects Useful For A Metallurgist.

Metallurgy and Design of Alloys with Hierarchical Microstructures - Krishnan K. Sankaran 2017-06-14

Metallurgy and Design of Alloys with Hierarchical Microstructures covers the fundamentals of processing-microstructure-

property relationships and how multiple properties are balanced and optimized in materials with hierarchical microstructures widely used in critical applications. The discussion is based principally on metallic materials used in aircraft structures; however, because they have sufficiently diverse microstructures, the underlying principles can easily be extended to other materials systems. With the increasing microstructural complexity of structural materials, it is important for students, academic researchers and practicing engineers to possess the knowledge of how materials are optimized and how they will behave in service. The book integrates aspects of computational materials science, physical metallurgy, alloy design, process design, and structure-properties relationships, in a manner not done before. It fills a knowledge gap in the interrelationships of multiple microstructural and deformation mechanisms by applying the concepts and tools of designing microstructures for achieving combinations of engineering properties—such as strength, corrosion resistance, durability and damage tolerance in multi-component materials—used for critical structural applications. Discusses the science behind the properties and performance of advanced metallic materials Provides for the efficient design of materials and processes to satisfy targeted performance in materials and structures Enables the selection and development of new alloys for specific applications based upon evaluation of their

microstructure as illustrated in this work
Physical Foundations of Materials Science -
Günter Gottstein 2013-03-09

In this vivid and comprehensible introduction to materials science, the author expands the modern concepts of metal physics to formulate basic theory applicable to other engineering materials, such as ceramics and polymers. Written for engineering students and working engineers with little previous knowledge of solid-state physics, this textbook enables the reader to study more specialized and fundamental literature of materials science. Dozens of illustrative photographs, many of them transmission electron microscopy images, plus line drawings, aid developing a firm appreciation of this complex topic. Hard-to-grasp terms such as "textures" are lucidly explained - not only the phenomenon itself, but also its consequences for the material properties. This excellent book makes materials science more transparent.

Physical Metallurgy Principles - Robert E. Reed-Hill 1992

* Covers all aspects of physical metallurgy and behavior of metals and alloys. * Presents the principles on which metallurgy is based. * Concepts such as heat affected zone and structure-property relationships are covered. * Principles of casting are clearly outlined in the chapter on solidification. * Advanced treatment on physical metallurgy provides specialized information on metals.

Physical Metallurgy Prin - Robert Redd Hill
1973-01-01